

# **POLYURETHANE STEERING RACK BUSHING SET**

**S1-2030 1992-2000 SC300/SC400 (JZZ31/UZZ30)**

Congratulations on your purchase of this high performance steering rack bushing set! When properly installed, these bushings will improve the handling of your vehicle with no adverse effects on ride quality or driveability. The polyurethane construction will not deteriorate over time or with harsh environmental conditions.

## **INSTALLATION INSTRUCTIONS**

1. Remove original steering rack bushings.  
(Removal of steering rack from the vehicle is not necessary).  
An inch or so of working space between the rack and crossmember is usually adequate. The drivers side bushings can be tapped out with a large punch and mallet. A press is not necessary to remove these bushings.
2. Install new bushings and aluminum sleeves. These should install easily by hand.
3. Reinstall original steering rack bushing brackets and hardware. Torque to factory specifications. (56 lb-ft)

Note: Be sure to reuse original washers and/or brackets in original positions on drivers