

# POLYURETHANE OEM SWAY BAR BUSHING SET

**S1-2008    1992-1996 SC300/SC400 (JZZ31/UZZ30)**  
**S1-2008A    1997-2000 SC300/SC400 (JZZ31/UZZ30)**

Congratulations on your purchase of this high performance sway bar bushing set! When properly installed, these bushings will improve the handling of your vehicle with no adverse effects on ride quality or driveability. The polyurethane construction will not deteriorate over time or with harsh environmental conditions.

## INSTALLATION INSTRUCTIONS

1. Remove original sway bar bushing brackets.
2. Remove original rubber sway bar bushings from sway bars.  
(Removal of sway bar from the vehicle is not necessary).
3. Remove front upper sway bar mounting bracket bolts (see below), and reinstall bolts using Loctite. Torque bolts to 18 lb-ft.
4. **IMPORTANT! Grease the insides of the new bushings with supplied grease before installation!**
5. Install new bushings onto sway bars.
6. Reinstall original sway bar bushing brackets and torque bolts to factory specifications.  
(Front 13 lb-ft, rear 21 lb-ft) Loctite is recommended.
7. Check end link bolts for proper torque specifications.  
(Front 47 lb-ft, rear 26 lb-ft)

