

# HIGH PERFORMANCE SWAY BAR SET

**S1-2005 1992-2000 SC300/SC400 (JZZ31/UZZ30)**

Congratulations on your purchase of this high performance sway bar set! When properly installed, this kit will dramatically improve the handling of your vehicle. The polyurethane bushing construction will not deteriorate over time or with harsh environmental conditions.

## INSTALLATION INSTRUCTIONS

1. Remove original sway bar brackets, sway bar bushings and sway bars as per factory service manual instructions.
2. Remove front upper sway bar mounting bracket bolts (see below), and reinstall bolts using Loctite. Torque bolts to 18 lb-ft.
3. **IMPORTANT! Grease the insides of the new bushings with supplied grease before installation!**
4. Install new bushings onto sway bars.
5. Install new sway bars using original sway bar bushing brackets. **Install included shim plates when installing FRONT sway bar as shown in illustration below.** Torque bolts to factory specifications (front 13 lb-ft, rear 21 lb-ft). Loctite is recommended.
6. Front: Attach end link nuts and torque to 47 lb-ft.  
Rear: Remove sway bar end links from lower control arms and **re-install end links with the studs facing outwards.** (This will eliminate the possibility of shock absorber interference which may occur on some vehicles). Attach end links to sway bar and torque upper and lower nuts to 26 lb-ft.

